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USED IEMCA TAL65 AUTO BAR FEEDER

FEATURES:

- bar diameter from 5 to 65 mm
- U-shaped continuously lubricated guide channels made of hardened steel segments set into wear resistant elastic polymer (IEMCA patent)
- minimal vibrations and noise
- potential to machine section of bar at lathes maximum rotating speed
- double bar pusher (IEMCA patent) greatly reducing the length of the bar feeder
- functions PLC-controlled
- dimensions -900mm H x 4100mm W x 640mm L
- weight - 1100 kg
- max bar length - 3770 mm

TECHNICAL SPECIFICATIONS

Round bars	5 - 65 mm
Hexagonal bars.....	5 - 55 mm
Magazine capacity	300 mm (working width)
Bar changing time	25 sec.(for 3000 mm bars) mod.32
Feed speed.....	250 mm/sec. (adjustable)
Return speed.....	500 mm/sec. (adjustable)
Feed voltage	230/400 volt
Installed power	1,5 KW
Guide channel oil.....	ISO CB 150
70 l. (it is not supplied with the feeder)	
Compressed air.....	6 bar (when necessary)